

# Work Order ID 94407

Monday, December 17, 2012 9:10:27 AM

\*94407\*

Ship today  
ASAP

Page 1

Item ID: D3926-3 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Wedge  
 Start Date: 12/17/2012 Start Qty: 2.00 \*2\* Cust Item ID:  
 Required Date: 12/17/2012 Req'd Qty: 2.00 \*2\* Customer:  
 Reference:

Approvals: Process Plan: MF. Date: 12-12-17 Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

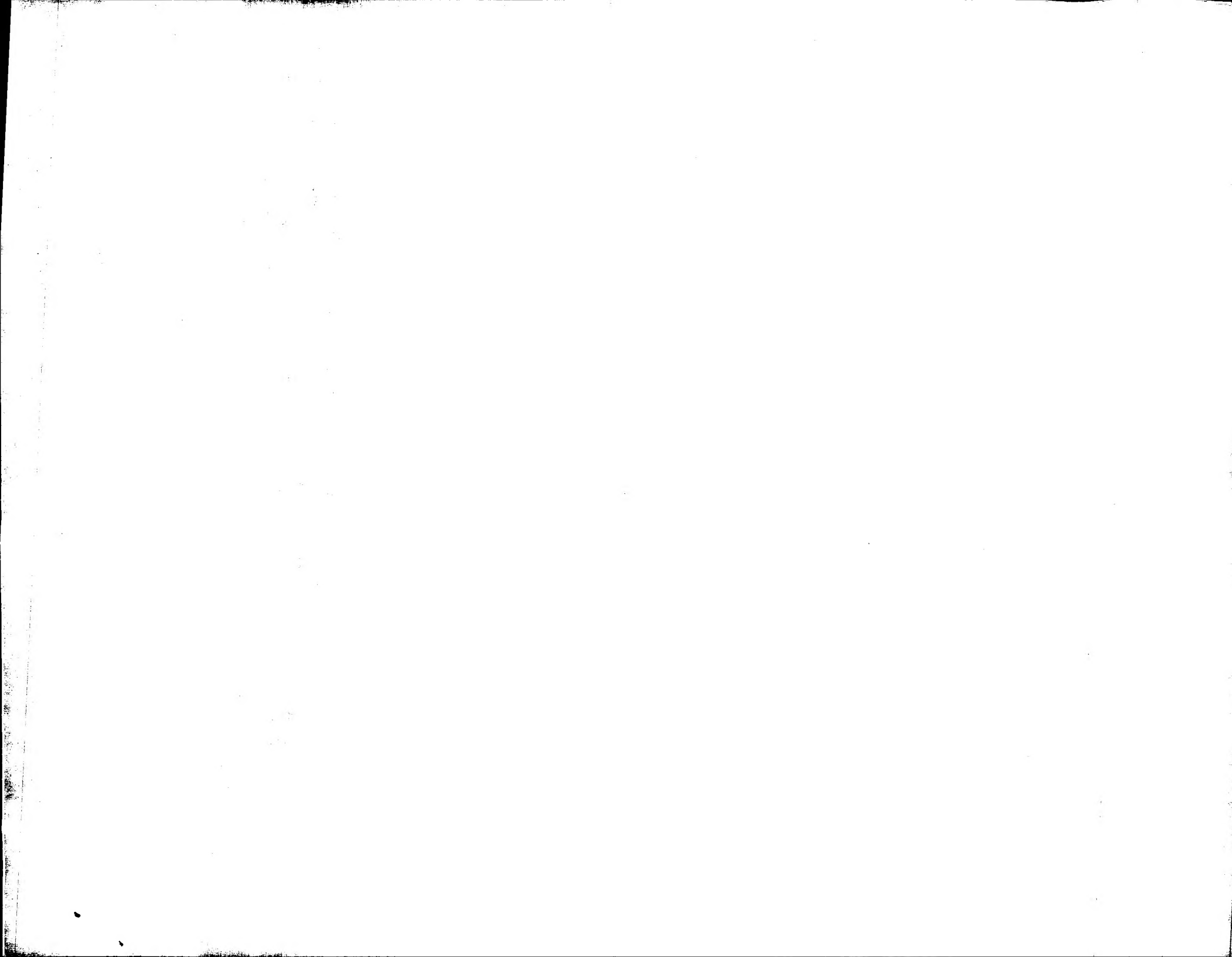
Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3926	Rev A								
100		0.00							
*100*									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3926								
	Dwg Rev: A								
	Prog Rev: A								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
*110*									
QC	Memo	0.00							
Quality Control									

⑦

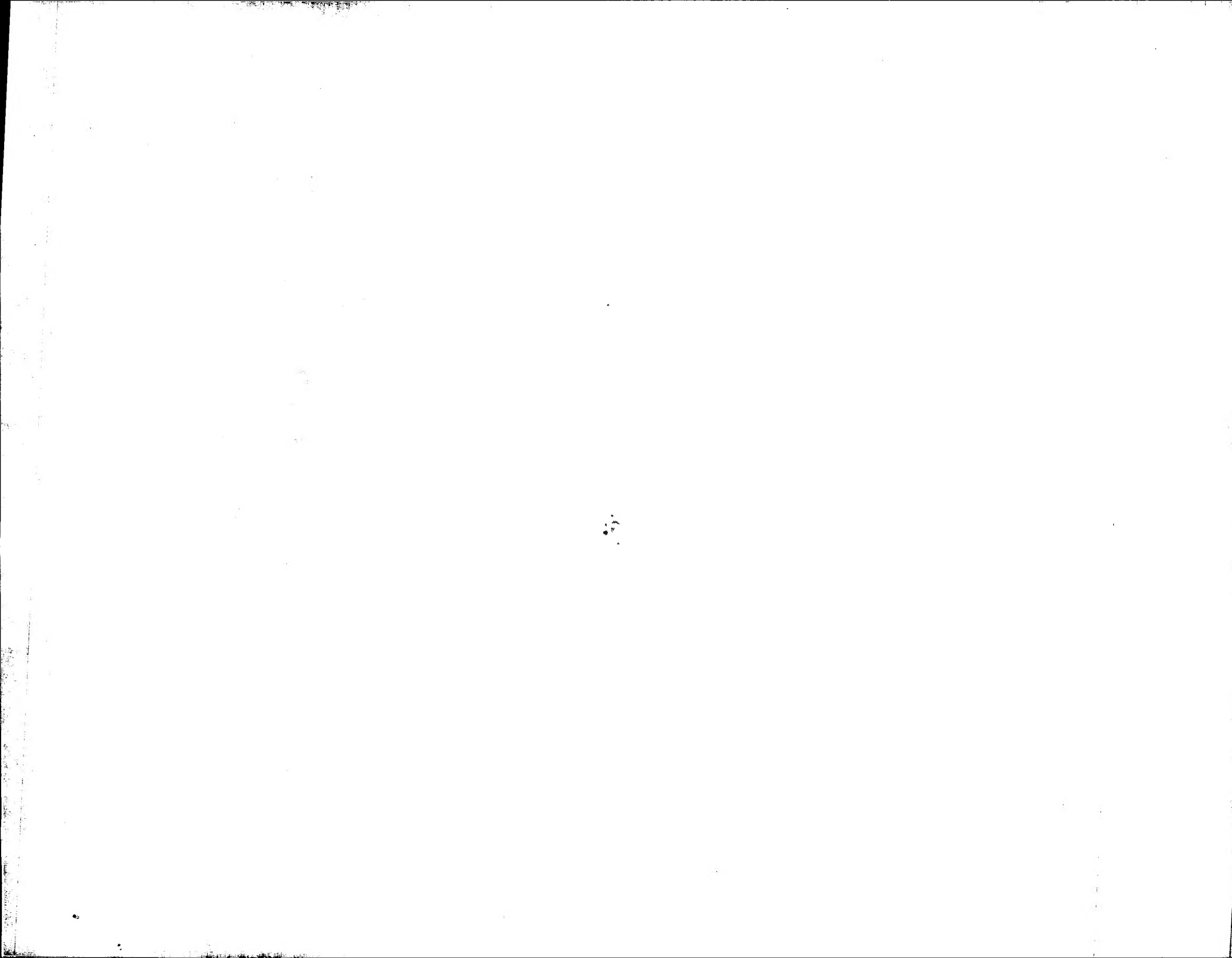
12-12-17

⑦

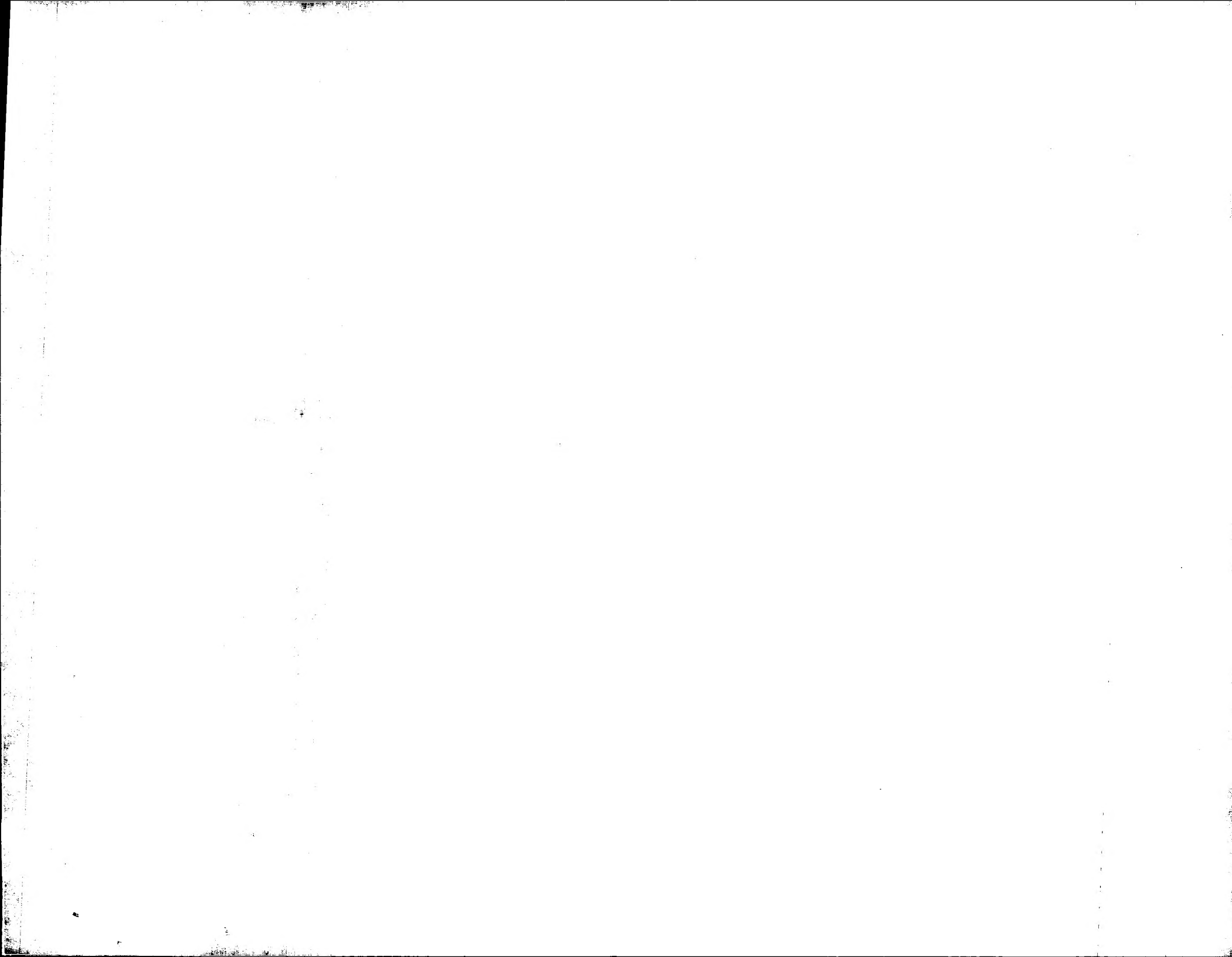
12-12-17











# Picklist Print

Monday, December 17, 2012 9:10:27 AM

Page 1

Work Order ID: 94407

Parent Item: D3926-3

Parent Item Name: Wedge

Start Date: 12/17/2012

Required Date: 12/17/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MUHMWB10 UHMW 1" Black		Purchased	No			100	sf	311.6575	0.2423	0.5101053			

B12-12-17

Location

Loc Qty

Loc Code

MAT019

311.6574947

121277

12.8

121278

6.04749474

121346

26.1

121954

9.8

122286

14.3

122575

23.8

122722

40.41

123229

26.5

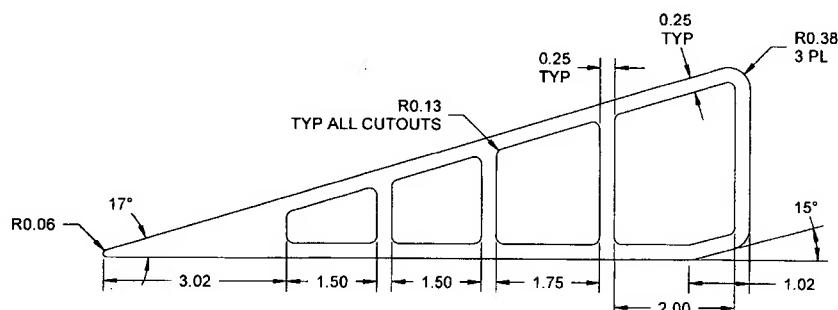
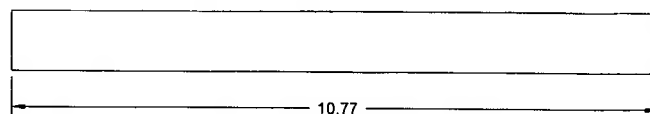
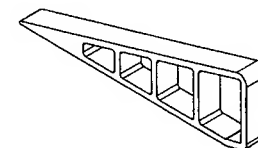
123704

31.9

123949

120

122722



# **D3926-3 WEDGE**

**RELEASED**  
09/06/17/W

## **NOTES:**

- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL  
REF DART SPEC MUHMB10
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.25 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	E	D3926	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WEDGE	NTS
DATE	09.07.23	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



